

# International Experience on PM<sub>2.5</sub> Control

## PM<sub>2.5</sub> 控制的国际经验



**May Ajero**

**Air Quality Program Manager** 空气质量项目经理

**8<sup>th</sup> City AQM Workshop**

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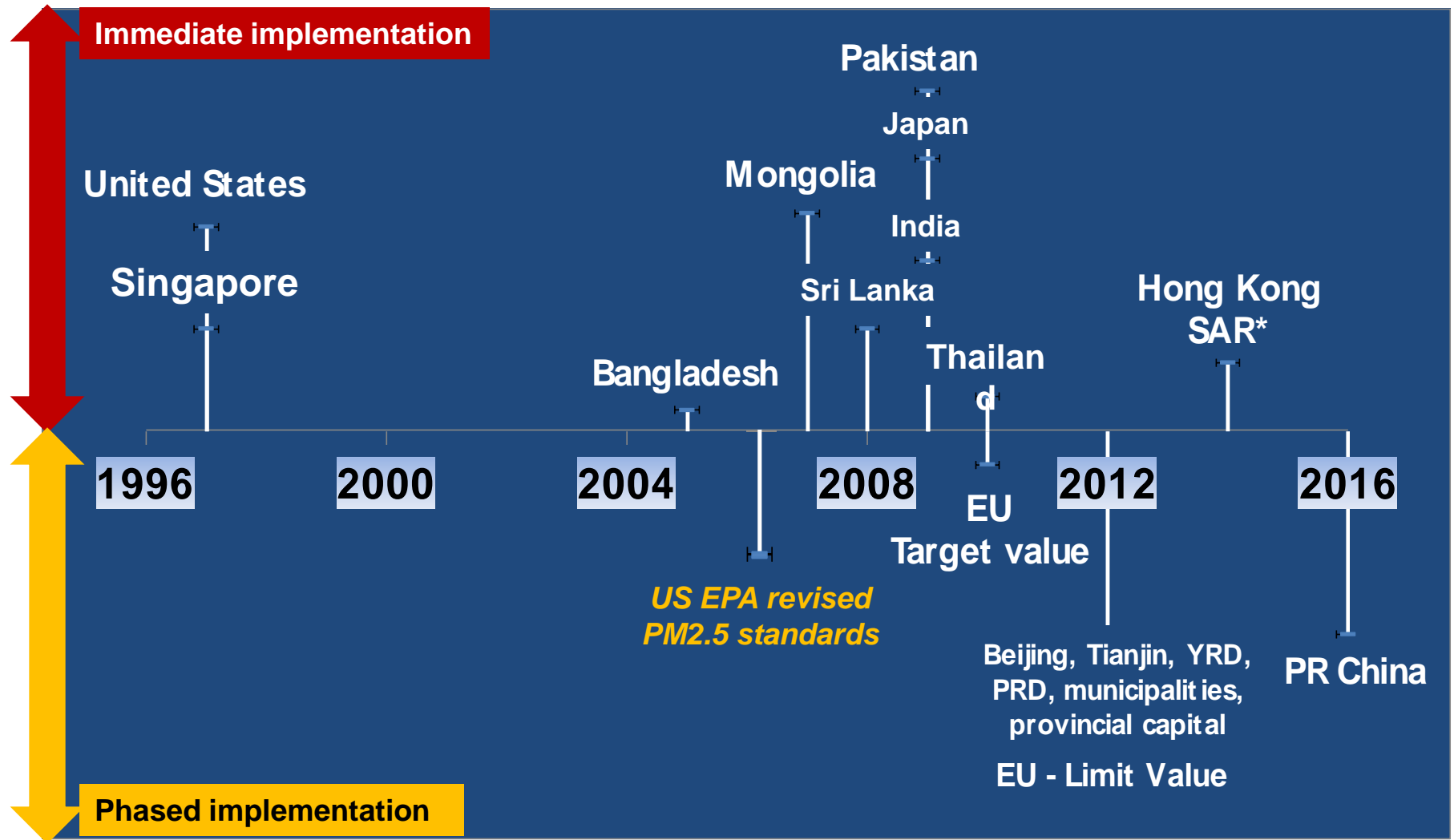


- Target-setting: PM<sub>2.5</sub> standards and PM<sub>2.5</sub> implementation in Asia and internationally  
目标设定：PM<sub>2.5</sub>标准 及其实施-亚洲与国际经验
- Steps for selecting PM<sub>2.5</sub> control measures  
筛选PM<sub>2.5</sub>控制措施的步骤
- List of potential control measures  
控制措施清单
- Development of PM<sub>2.5</sub> implementation program  
相关规划的编制与实施
  - City experiences
- Recommendations  
政策建议



# Timeline of PM<sub>2.5</sub> establishment in Asia

## 亚洲国家/城市PM2.5标准设定时间

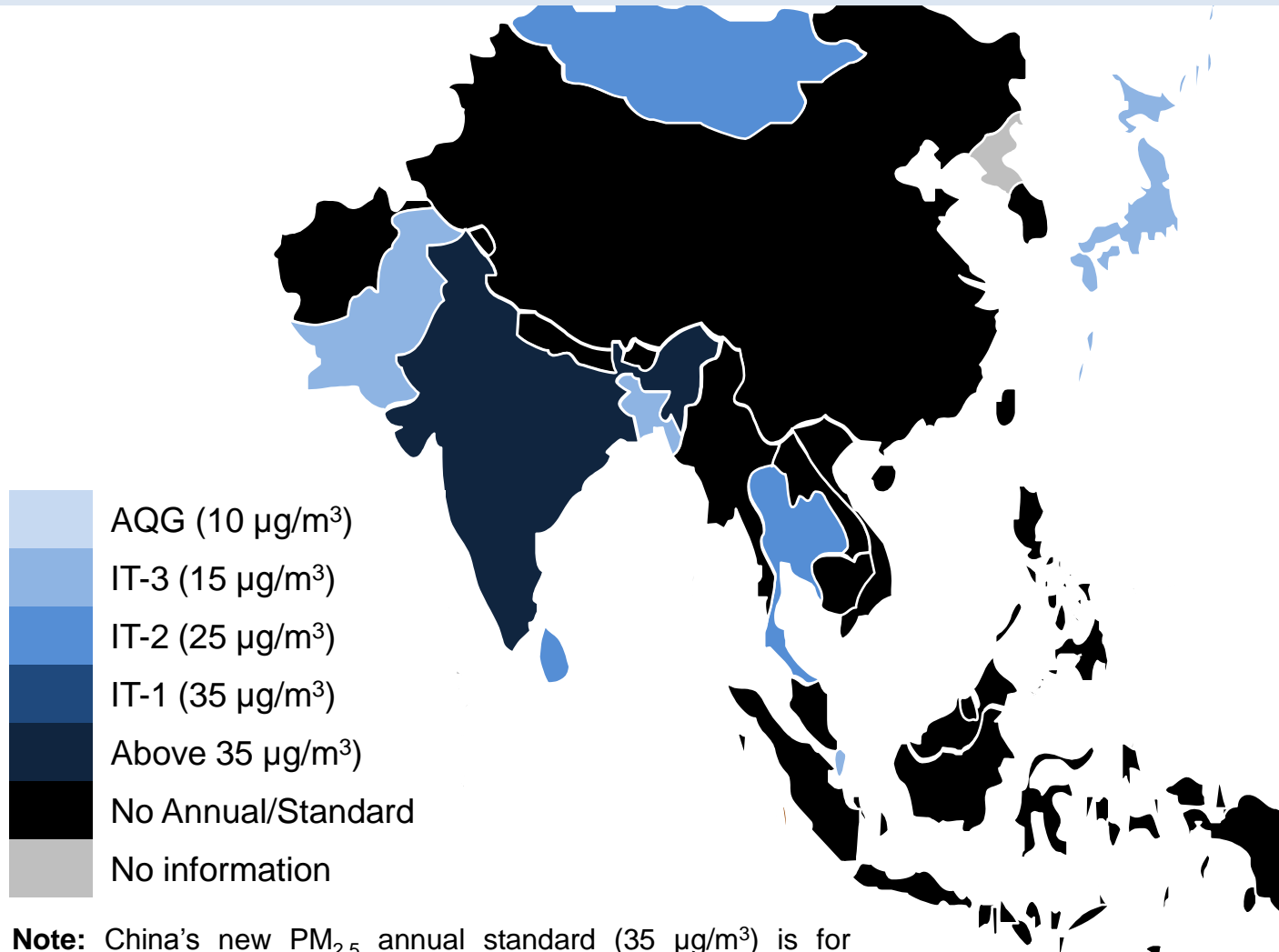


HK SAR\* - under discussion

Source: CAI-Asia, 2012

# Status of Annual PM<sub>2.5</sub> Standards in Asia (March 2012)

## 国家/城市PM<sub>2.5</sub>年均浓度标准（截止2012年3月）

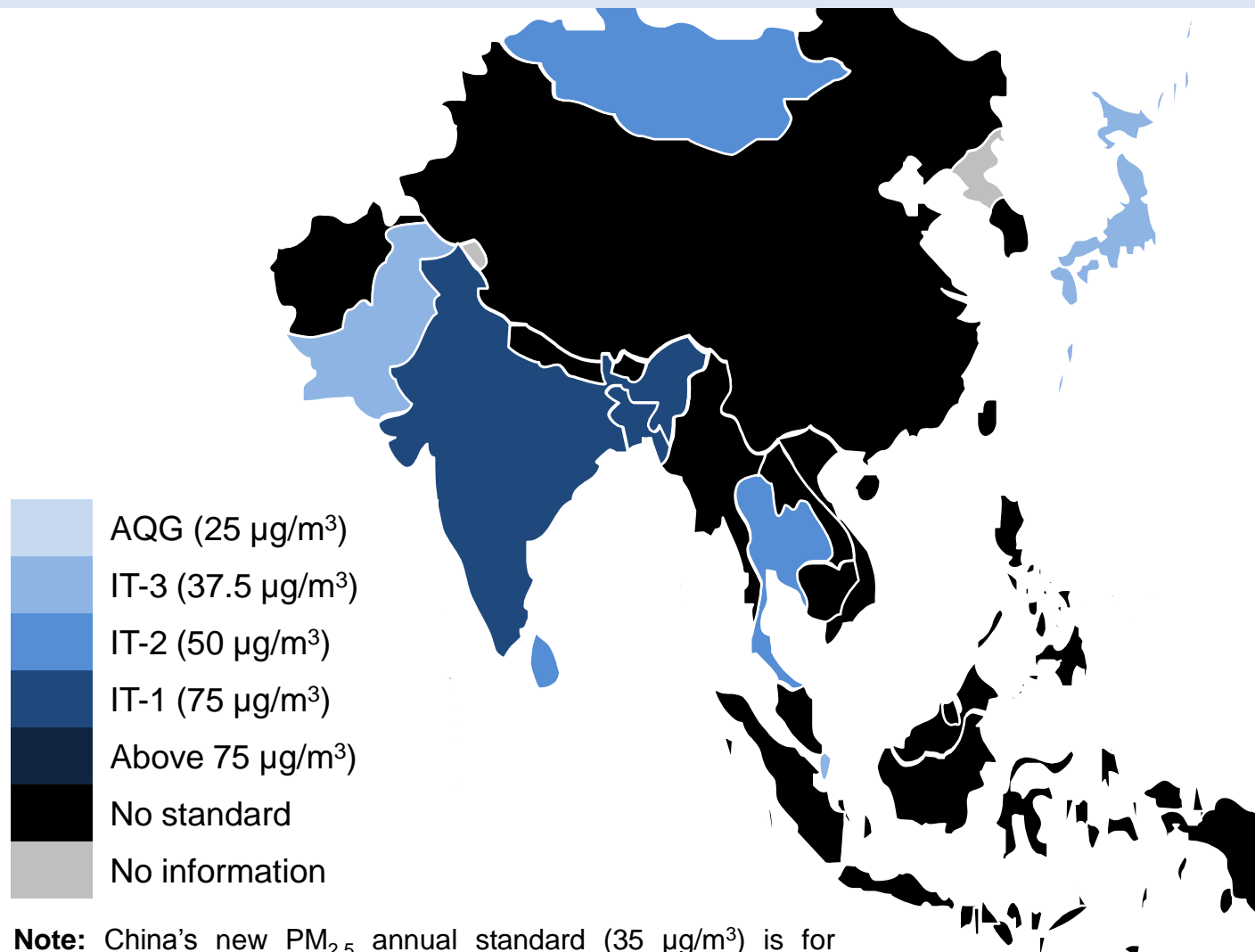


**Note:** China's new PM<sub>2.5</sub> annual standard (35 µg/m<sup>3</sup>) is for national implementation in 2016. 2012 implementation of new standard: for Beijing, Tianjin, YRD, PRD, municipalities and provincial capital cities



# Status of 24-hour PM<sub>2.5</sub> Standards in Asia (March 2012)

## 国家/城市PM<sub>2.5</sub>日均浓度标准（截止2012年3月）



**Note:** China's new PM<sub>2.5</sub> annual standard (35 µg/m<sup>3</sup>) is for national implementation in 2016. 2012 implementation of new standard: for Beijing, Tianjin, YRD, PRD, municipalities and provincial capital cities



# Addressing PM<sub>2.5</sub> takes time: US

## PM<sub>2.5</sub> 的管理需要时间与过程：美国



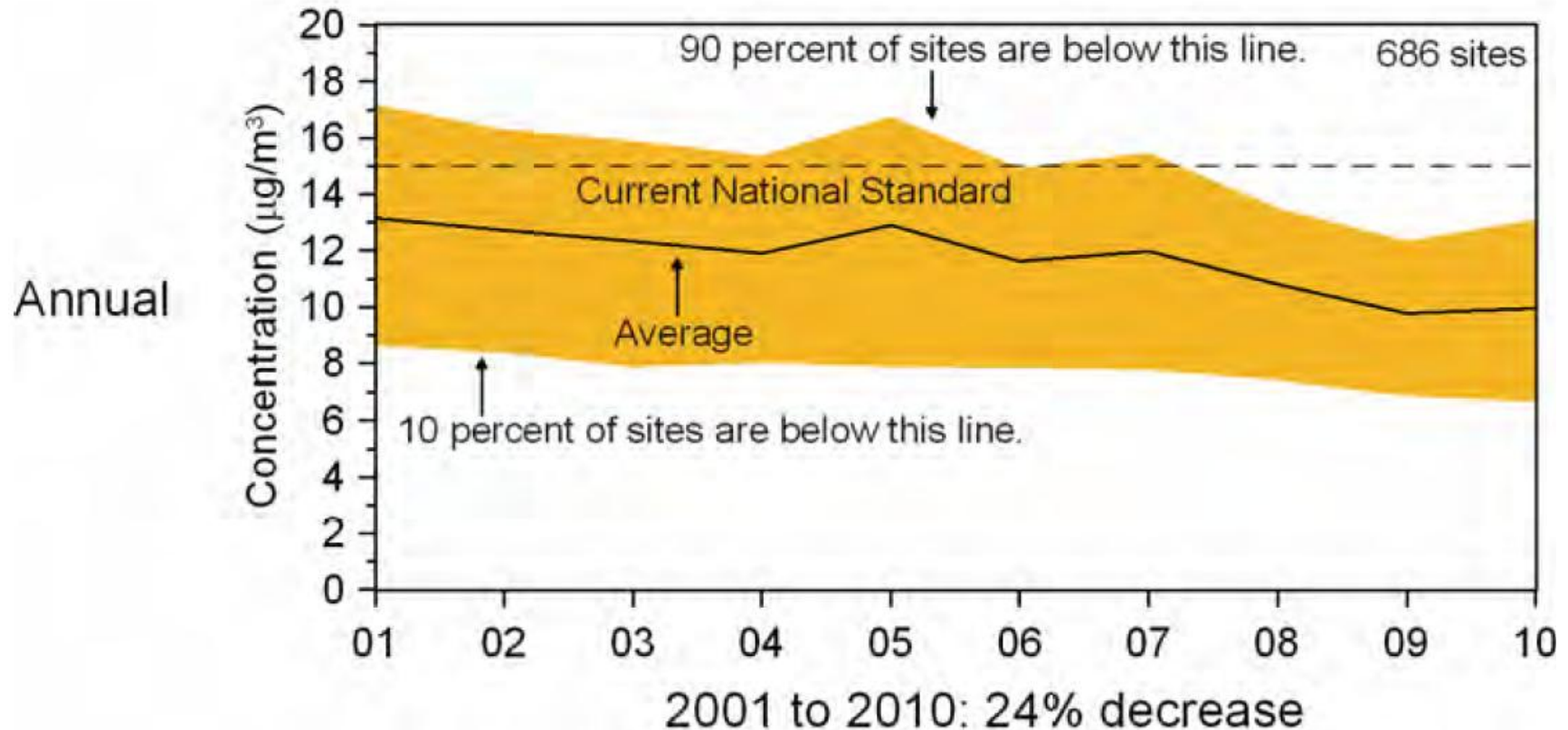
### US EPA Timeline for PM<sub>2.5</sub> NAAQS Implementation

#### 美国EPA PM<sub>2.5</sub>的环境空气质量标准执行时间

1997	US EPA established PM <sub>2.5</sub> standards   Annual: 15µg/m <sup>3</sup> ; 24-hr: 65µg/m <sup>3</sup>
Apr 2005	39 non-attainment areas designated for 1997 standards
Dec 2006	2006 revised PM NAAQS Annual: 15 µg/m <sup>3</sup> ; 24-hr: 35 µg/m <sup>3</sup>
Dec 2007	States recommend designations for 2006 revised PM <sub>2.5</sub> standards
Apr 2008	<b>PM<sub>2.5</sub> State plans due for 1997 standards</b>
2008-2009	Final designations for 2006 PM <sub>2.5</sub> standards (effective date 60-90 days later; 2009-10)
Apr 2010-15	<b>Attainment date</b> for areas designated in 2005 for 1997 standards
Apr 2012-13	<b>PM<sub>2.5</sub> State plans due for 2006 standards</b>
Apr 2014-20	<b>Attainment date</b> for areas designated in 2009-10

# Trends in PM2.5 Concentration: US (1)

## 美国PM2.5浓度变化趋势 (1)

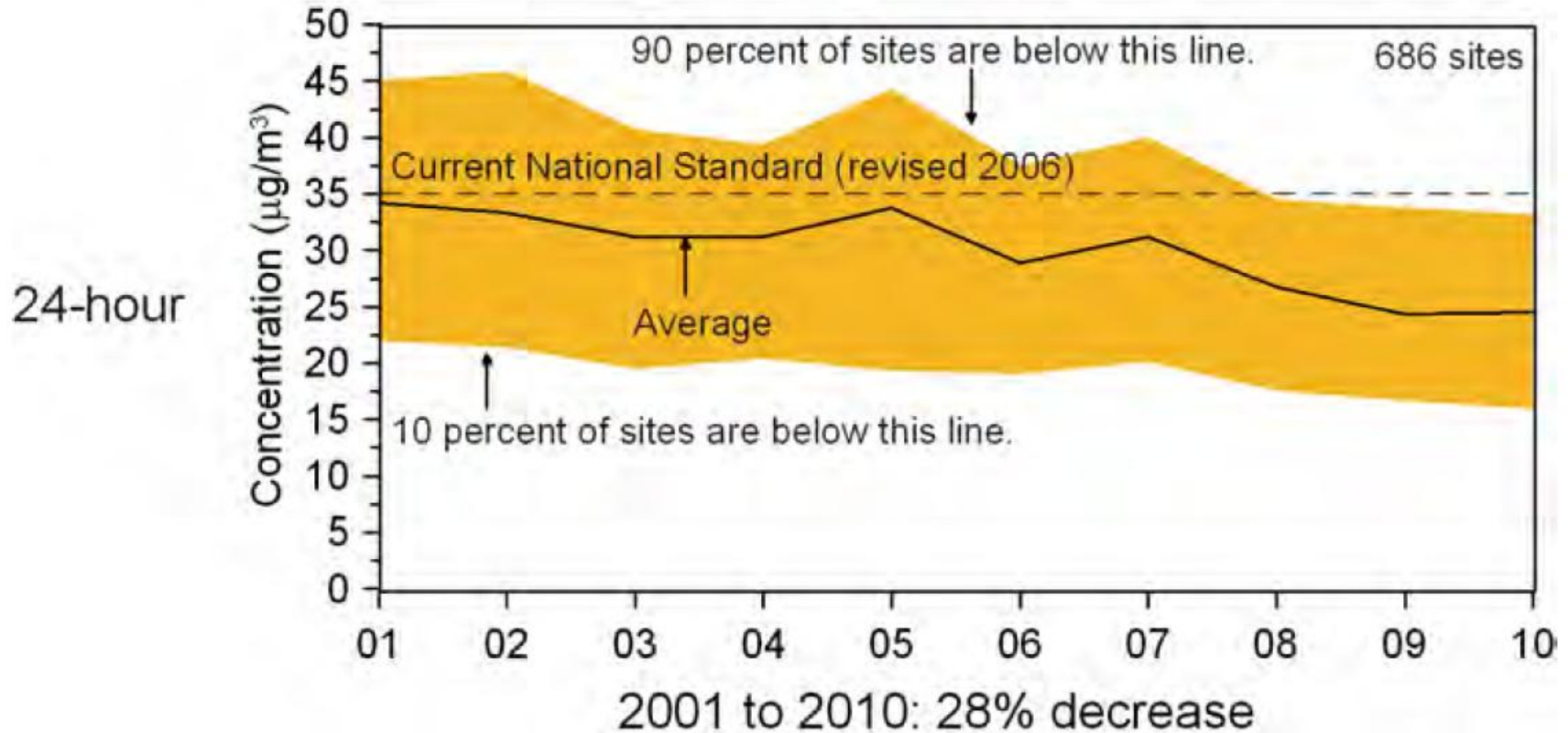


**Nationally, annual and 24-hour PM2.5 concentrations declined by 24 and 28 percent, respectively, between 2001 and 2010**



# Trends in PM2.5 Concentration: US (2)

## 美国PM2.5浓度变化趋势 (2)



**Nationally, annual and 24-hour PM2.5 concentrations declined by 24 and 28 percent, respectively, between 2001 and 2010**



# Addressing PM<sub>2.5</sub> takes time: Europe

## PM<sub>2.5</sub> 的管理需要时间与过程：欧洲



### Directive 2008/50/EC: Ambient AQ and Cleaner Air for Europe

#### 指引 2008/50/EC：环境空气质量与欧洲清洁空气

May 2008	PM2.5 standard introduced by new Directive 2008/50/EC   <b>Annual: 25 µg/m3</b>
Jan 2010	PM2.5 Target value (objective) entered into force ( <b>25 µg/m3</b> )
2013	Air Quality Directive review
Jan 2015	PM2.5 Limit value (standard) entered into force ( <b>25 µg/m3</b> )
Jan 2020	Annual PM2.5 Limit value to become <b>20 µg/m3</b> National exposure reduction target should be met – based on AEI

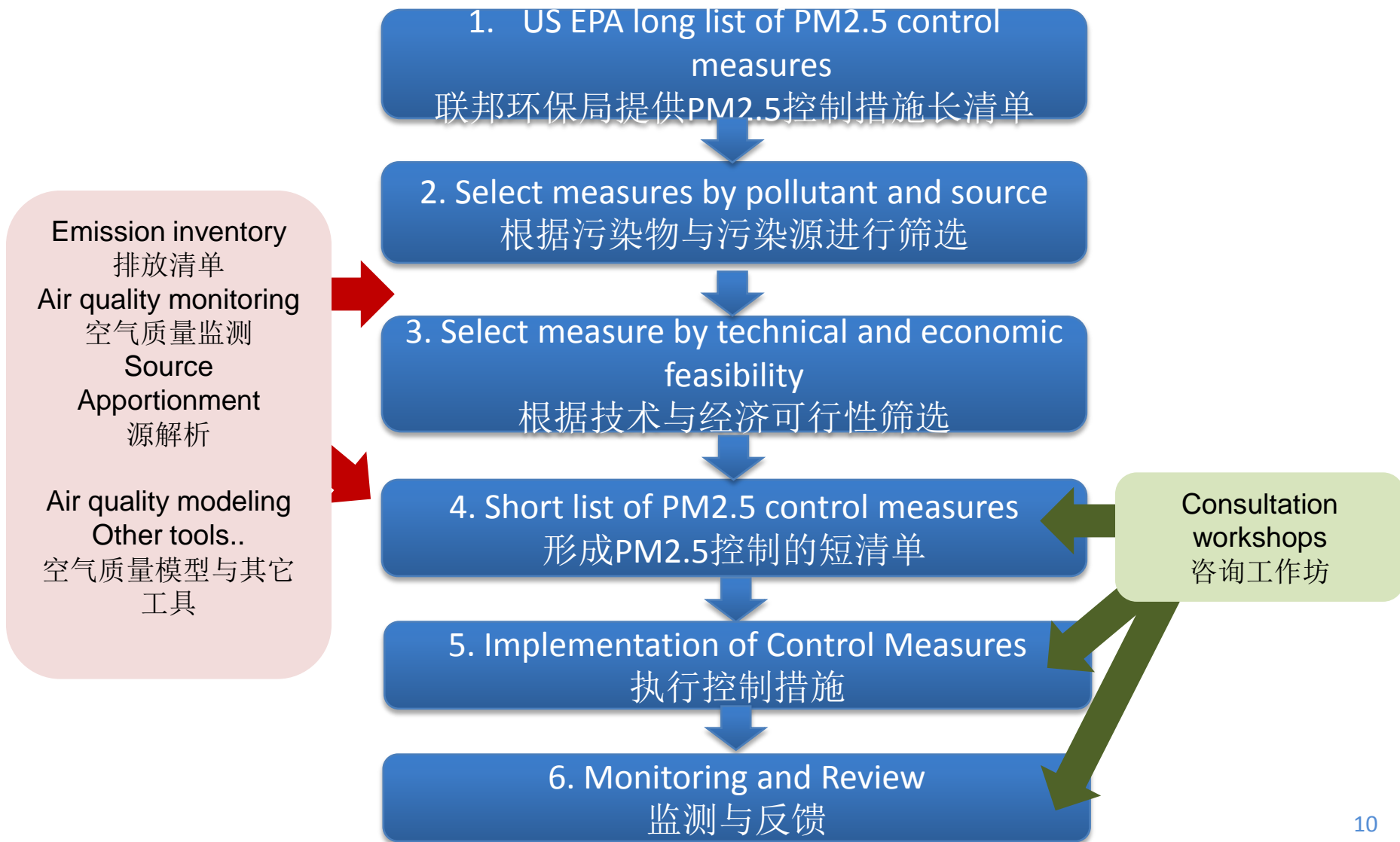
#### 2 kinds of targets in Europe: 两种目标设置

- Target and limit values 污染控制
- Exposure 减少暴露

**Average Exposure Indicator** (平均暴露指数) expressed in µg/m<sup>3</sup> (AEI) is based on measurements in urban background locations (1 station per 1 million people). It is taken as a three-calendar year running annual mean concentration averaged over all sampling points.

# Steps in Selecting PM<sub>2.5</sub> control measures – US

## 控制措施筛选的步骤—美国



# Step 1 - Long list of Potential Control Measures for PM<sub>2.5</sub> and Precursors (1)

## 第一步—PM<sub>2.5</sub>及其前体物控制措施长清单（1）

### List of Potential Control Measures for PM<sub>2.5</sub> and Precursors (2007)

#### PM<sub>2.5</sub>及其前体物的控制措施（2007）

	Stationary source 固定源	On-road mobile source 道路移动源	Non-road mobile source 非道路移动源	TOTAL 总数
PM <sub>2.5</sub>	31	37	34	<b>102</b>
SO <sub>2</sub>	35	11	6	<b>52</b>
NO <sub>x</sub>	130	38	36	<b>204</b>
VOC		29		<b>29</b>
NH <sub>3</sub>		5		<b>5</b>
<b>TOTAL</b>	<b>196</b>	<b>120</b>	<b>76</b>	

*\*This list is not exhaustive.*

*\*\*USEPA is planning to post a new version.*

Source: [http://www.epa.gov/pm/measures/pm\\_control\\_measures\\_tables\\_ver1.pdf](http://www.epa.gov/pm/measures/pm_control_measures_tables_ver1.pdf)



# Step 1 - Long list of Potential Control Measures for PM<sub>2.5</sub> and Precursors (2)

## 第一步—PM2.5及其前体物控制措施长清单（2）

**Stationary Source Control Measures for PM<sub>2.5</sub>**  
See cover note for important notes and caveats on the use of these tables

Draft Version 1.

Source category	Emissions reduction measure	Control efficiency (%)	Cost effectiveness (\$/ton reduced)	Cost Year	Notes/caveats	Other pollutants controlled	References for more information
Ferrous Metals Processing - Iron and Steel Production - Blast Furnace Casthouse	Capture Hood Vented to a Baghouse	85	Not available		Based on engineering judgments and data which for some plants may be outdated.		EPA 2006a, Pechan 2006
Ferrous Metals Processing - Iron and Steel Production - BOF	Secondary Capture and Control System	85	\$5,000		Based on engineering judgments and data which for some plants may be outdated.		EPA 2006a, Pechan 2006
Ferrous Metals Processing - Iron and Steel Production - Sinter Plant	Install baghouse to control emissions from sinter cooler	99	\$5,000	2001\$	Based on engineering judgments and data which for some plants may be outdated.		EPA 2006a, Pechan 2006
Petroleum Refinery Catalytic and Thermal Cracking Units	Wet Scrubbing	85 - 95	Not Available				MARAMA, 2006
Petroleum Refinery Catalytic and Thermal Cracking Units	Electrostatic Precipitators	>95%	\$3,500 - \$6,600				MARAMA, 2006; SCAQMD, 2003
Petroleum Refinery Catalytic and Thermal Cracking Units	Sodium bisulfite (SBS) injection	Not Available	Not Available				MARAMA, 2006
Stationary diesel engines including generators and other prime service engines	Diesel oxidation catalyst (where DPF not feasible)	20	\$1,000-\$2,000	2003\$	Cost effectiveness is based on the combined CO, HC, NO <sub>x</sub> and PM		NESCAUM 2003, STAPPA and ALAPCO 2006

Source: [http://www.epa.gov/pm/measures/pm\\_control\\_measures\\_tables\\_ver1.pdf](http://www.epa.gov/pm/measures/pm_control_measures_tables_ver1.pdf)

# Step 2.A - Selection of Control Measures by Pollutant

## 第二步A—根据污染物进行控制措施筛选



### Hierarchy of measures to address PM<sub>2.5</sub> and precursors

#### PM<sub>2.5</sub>及其前体物的控制措施

PM <sub>2.5</sub> and precursor	Need to be evaluated for control measures?
Direct PM <sub>2.5</sub>	Required
SO <sub>2</sub>	Required
NO <sub>x</sub>	Required, unless it is shown that NO <sub>x</sub> emissions do not significantly contribute to PM <sub>2.5</sub> concentrations
VOC	Not required, unless it is shown that VOC emissions significantly contribute to PM <sub>2.5</sub> concentrations
Ammonia	Not required, unless it is shown that ammonia emissions significantly contribute to PM <sub>2.5</sub> concentrations

Source: US EPA - Final Clean Air Fine Particle Implementation Rule for the 1997 PM<sub>2.5</sub> Standards



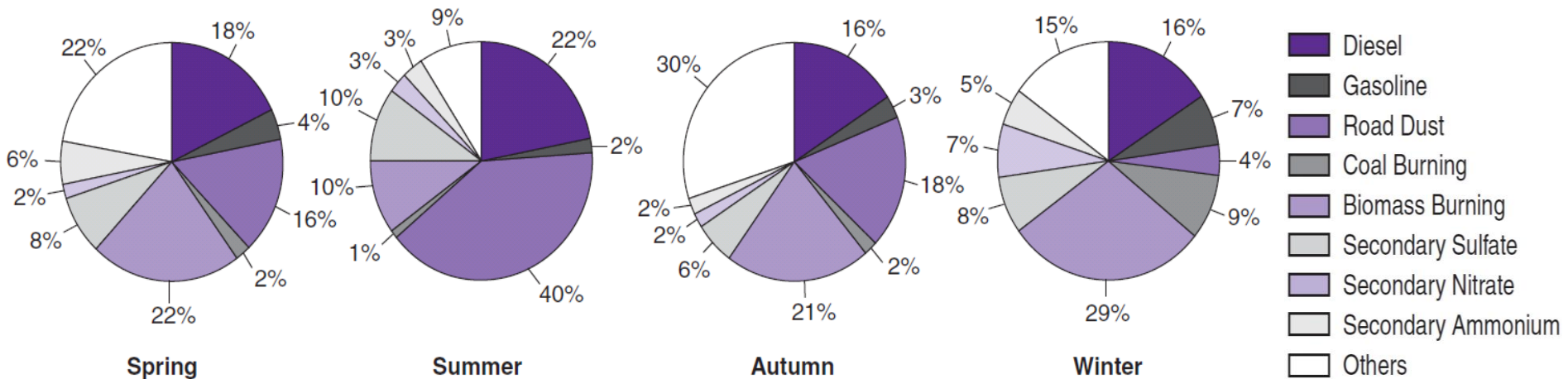
# Step 2.B - Identify Source Contribution to PM<sub>2.5</sub> (1)

## 第二步B- 识别PM2.5的污染贡献来源 (1)



- Contribution of sources of the precursor to PM<sub>2.5</sub>  
PM2.5前体物的污染源贡献
- Variation of PM2.5 and precursors concentrations by season  
不同季节PM2.5的差异与前体物浓度
- Interactions of PM2.5 and precursors  
PM2.5及前体物的反应

Source Apportionment (PM<sub>2.5</sub>) Results for Delhi, India (2001)



## Step 2.B - Identify Source Contribution to PM<sub>2.5</sub> (2)

### 第二步B- 识别PM2.5的污染贡献来源 (2)



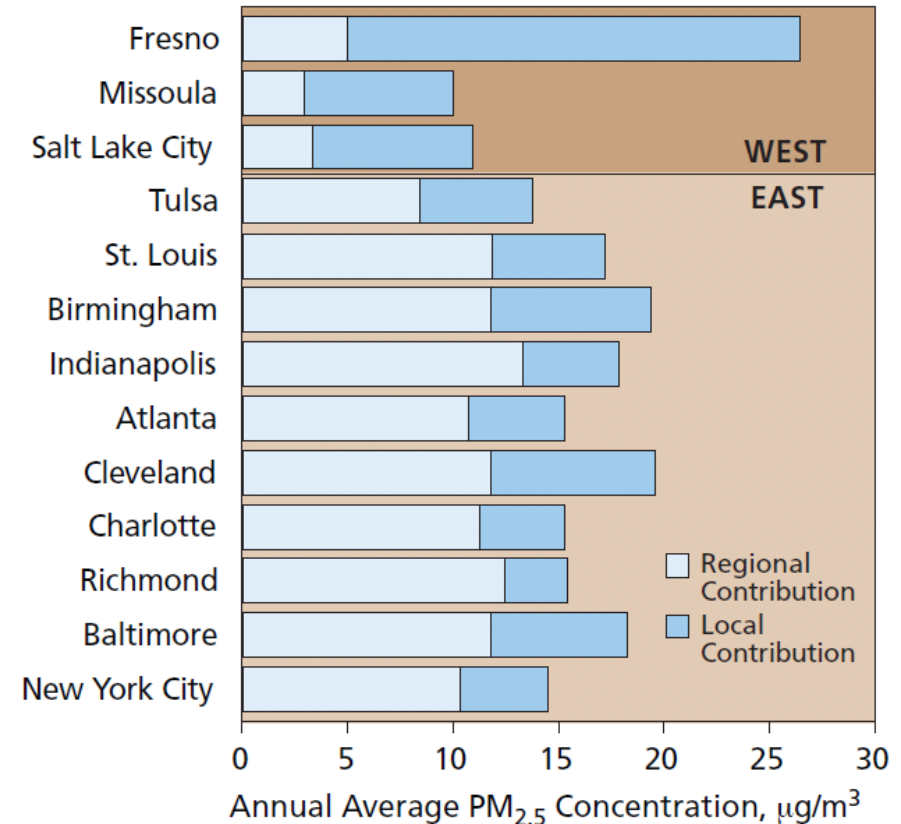
- PM pollution is both local and regional

PM即是局地污染又是区域污染

- Lifetime days to weeks, regional distribution over urban scale to 1000s of km

- Regional and local components of the PM problem needs to be evaluated in selecting control measures

在选择控制措施时，需要摸清区域与局地PM组份



**Note:** Urban and nearby rural PM<sub>2.5</sub> concentrations suggest substantial regional contributions to fine particles in the East.

<http://vista.cira.colostate.edu/improve>.



## Step 2.B - Identify Source Contribution to PM<sub>2.5</sub> (3)

### 第二步B- 识别PM2.5的污染贡献来源 (3)



#### Tools to assess whether a source contributes significantly to PM<sub>2.5</sub> concentrations

评估某个污染源是否对PM2.5浓度产生重大贡献的工具

- Photochemical modeling 光化学模型
- Photochemical source apportionment tools 光化学源解析工具
- Receptor modeling 受体模型
- Analysis of ambient monitoring data, speciation data, and trends 大气监测数据分析、形态数据与趋势
- Analysis of emissions inventories and trends 排放清单与趋势分析

Source: Damberg, R., 2007. *Policies for Addressing PM2.5 Precursor Emissions*



# Step 3.A – Select measure by technical feasibility

## 第三步A-通过技术可行性筛选措施



- **Control Efficiency (CE):** Does the measure work in reducing in reducing PM2.5 and/or its precursors?

控制效率：措施能否有效减少PM2.5及其前体物？

- Consider factors such as:

需要考虑的要素：

- Process and operating conditions
- Raw materials
- Physical Plant layout
- Non-air quality and energy impacts
- Time needed to install and operate controls

### Sample Stationary Source Control

#### Measures for PM2.5

#### PM2.5固定源控制措施示例

Source Category	Emissions reduction measure	CE (%)
Stationary diesel engines including generators and other prime service engines	Diesel oxidation catalyst (where DPF not feasible)	20
	Diesel particulate filter	80-90
Ferrous Metals Processing - Iron and Steel Production – Sinter Plant	Install baghouse to control emissions from sinter cooler	99

Source: Smith, T., 2007. PM2.5 Implementation Rule RACT/RACM

Source: List of Potential Control Measures for PM2.5 and Precursors (2007)



## Step 3.B - Select measure by economic feasibility

### 第三步B—通过经济可行性筛选措施



- **Cost Effectiveness**费用有效性: Is the cost of the potential measure reasonable for the regulated entity to bear?
- **Cost (USD)/ton reduced**单位减排成本: an indicator of reasonableness but ability to absorb may differ across categories
- Feasibility may depend on availability of public funding and resources  
是否可行要看资金来源的可得性
- If there are severe impacts on local economy, economic analysis is needed
- 如果对当地经济影响较大, 需要进行经济分析

### Sample NOx control measures for Cement Kilns NOx控制措施示例

Emissions reduction measure	CE (%)	USD/ton reduced	Cost Year
Biosolids injection	23	\$310	1999\$
Low NOx Burner	27-40	\$166- \$1,299	2004\$
Mid-Kiln Firing	33-41	\$166- \$1,299	2004\$
Selective Catalytic Reduction (SCR)	31-95	\$600- \$3,700	1999\$

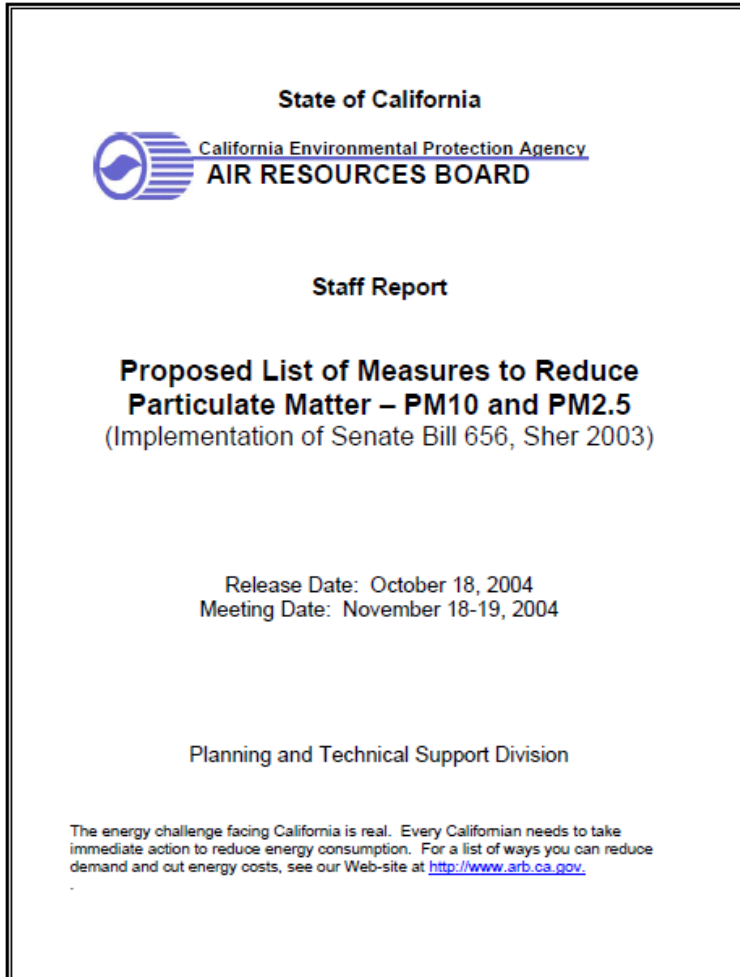
Source: List of Potential Control Measures for PM2.5 and Precursors (2007)

Source: Smith, T., 2007. PM2.5 Implementation Rule RACT/RACM



# Step 4 - Short list of PM<sub>2.5</sub> control measures (1)

## 第四步-PM2.5控制的短清单(1)



### Information included for each control measure

#### 控制措施的信息包括:

- Title and Number 名称与数量
- Source Category Affected 污染源分类
- Emissions Inventory 排放清单
- Current Control 控制现状
- Future Control Options 未来限制项
- Future Incentive Options 未来鼓励项
- Discussion 讨论
- Recommendations 政策建议
- Potential Projected Reductions 减排潜力

# Step 4 - Short list of PM<sub>2.5</sub> control measures (2)

## 第四步-PM2.5控制的短清单(2)



San Joaquin Valley Unified Air Pollution Control District

April 30, 2008

### Appendix I: Candidate Control Measures

#### Boilers, Steam Generators, and Process Heaters, 2 - 5 MMBtu/hr (S-COM-2)

(Electrical Utilities, Cogeneration, Oil & Gas Production – Combustion, Petroleum Refining – Combustion, Manufacturing & Industrial, Food & Agricultural Products Processing, Service & Commercial, Other – Fuel Combustion)

#### Source Category:

This source category includes a wide range of industries including but not limited to medical facilities, educational institutions, office buildings, prisons, military facilities, hotels and industrial industries.

#### Emissions Inventory:

Data reflects current controls and regulations, but does not include any reductions from proposed controls.

Pollutant	2005	2009	2010	2011	2012	2013	2014
Tons per day – winter season							
NOx	3.66	3.78	3.84	3.89	3.94	3.99	4.05
PM2.5	0.35	0.36	0.37	0.37	0.38	0.38	0.39
SO <sub>2</sub>	3.17	3.30	3.37	3.43	3.49	3.55	3.61
Tons per day – annual average							
NOx	3.47	3.59	3.65	3.70	3.75	3.80	3.86
PM2.5	0.32	0.33	0.34	0.35	0.35	0.36	0.36
SO <sub>2</sub>	3.17	3.30	3.37	3.43	3.49	3.55	3.61

- **EIC Affected:** 020-005-0110-0000; 050-070-0110-0000; 050-995-0110-0000; 050-995-0120-0000; 050-995-1500-0000; 052-070-0110-0000; 060-010-0110-0000; 060-995-0110-0000; 060-995-0120-0000; 060-995-1500-0000; 099-995-0000-0000; 310-356-0110-0000; 310-995-1600-0000; 410-400-2036-0000
- The EIC include emissions from all units rated less than 5 MMBtu/hr. To more

#### Current Control:

- District Rule 4307 sets NOx limits at 30 ppmv effective in 2009. This is approximately 70% NOx control from uncontrolled levels.
- Natural draft units operating in oil fields or refineries, glycol reboilers, and units that

#### Future Control Options:

- Mandate NOx limits for school boilers, natural draft units operating in oil fields or refineries, glycol reboilers, and units that operate no more than 5 billion Btu per year. (currently undergoing rule amendment development process).
- Replacing with electric heaters is also an option since almost all facilities are in areas connected to existing commercial electric grid system.

#### Future Incentive Options

- Additional reductions can be achieved by providing incentives for replacement or

Incentive Option	# of Units	MMBtu/hr	Capacity Factor	Emissions (tons per day)	Emission Reductions (tons per day)	Total Cost	Capital Cost	Cost Effectiveness (dollars per ton)
Low NOx Retrofit (30 ppm)	380	3.5	0.5	0.798	0.511	\$17,733,460	\$46,667	\$11,124
Low NOx Replacement (30 ppm)	380	3.5	0.5	0.798	0.511	\$24,553,700	\$64,615	\$15,402
Ultra Low Nox Replacement (15 ppm)	380	3.5	0.5	0.798	0.694	\$57,000,000	\$150,000	\$26,327

#### Discussion:

- The District has legal authority to regulate air emissions units located at stationary sources.

#### Recommendation:

- Rule 4307 is currently undergoing rule development process to implement the control measure in the Ozone Plan. The draft amendments would include removing the exemption for school boilers, glycol reboilers, and natural draft units located in the oilfields

#### Incentives:

- Retrofit and replacement of school boilers to meet BARCT standards (30 ppm) are relatively cost effective incentive options. Grant history indicates that participation is higher for programs that offer full replacement as opposed to retrofit
- Consider adopting a backstop rule to assure participation in the incentive program and improve cost effectiveness.

#### Projected Reductions:

Calculated reductions assuming the recommended emission limits described above:

Pollutant	2009	2010	2011	2012	2013	2014
Tons per day – winter season						
NOx	0	0	0	0	0	0
PM2.5	0	0	0	0	0	0



# Step 5 – Implementation of Measures

## 第五步—措施实施



### Prioritization/screening of control measures based on 控制措施的排序/筛选，基于：

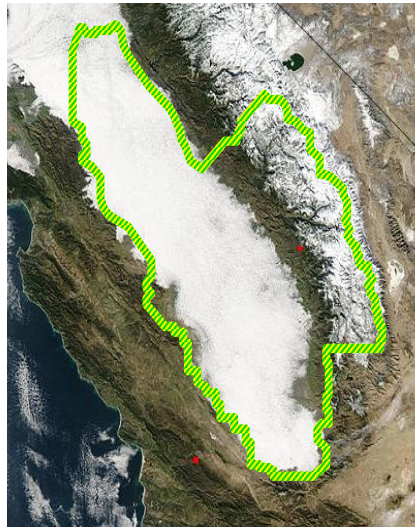
- Pollutants reduced – NO<sub>x</sub>, PM<sub>2.5</sub>, VOC, SO<sub>2</sub>, or multiple pollutants  
污染物减排—NO<sub>x</sub>, PM<sub>2.5</sub>, VOC, SO<sub>2</sub>或多种污染物
- Magnitude of emissions from source and likely emission reductions  
污染源排放量与减排潜力
- Availability of funds for investment  
资金可得性
- Institutional arrangements  
机构设置
- Socioeconomic impacts  
社会-经济影响
- Public acceptability  
公众接受度





## Valley Experience

### PM<sub>2.5</sub>控制规划实施: San Joaquin Valley 经验



#### San Joaquin Valley, USA

*Area: ~25,000 mi<sup>2</sup>*  
*Population: 3.97 mln (2010)*  
*Geography: mountain barriers, 'bowl shape'*  
*Unfavorable meteorology: strong inversions, light winds*  
*Dominated by Mobile sources*

#### Rule Development Process 规制发展过程

- Scoping meeting
- Three workshops
- Outreach events

Source: Hunsaker 2007. *PM Controls in the San Joaquin Valley*

#### Summary of Strategies

##### 控制策略总结

- Indirect Source Review (PM<sub>2.5</sub>, PM<sub>10</sub>, NO<sub>x</sub>)
- Residential Wood Combustion (PM<sub>2.5</sub>, PM<sub>10</sub>, NO<sub>x</sub>)
- Fugitive Dust regulations (prohibitions)
- Agriculture burning prohibition (NO<sub>x</sub> and PM)
- Boilers & stationary IC engines (NO<sub>x</sub>)
- Incentives
- Innovative Measures: examples”
  - Green Fleets
  - Truck Replacement/Retrofit/Repower
  - Heat Island Mitigation
  - Episodic and Regionally-Focused CMs
  - Community Clean Air Fund
- State Strategy



# Development of PM<sub>2.5</sub> Implementation Program: New Jersey Experience

## PM<sub>2.5</sub>控制规划实施：新泽西经验



### New Jersey, USA

Area: 22,608 km<sup>2</sup>

Population: 8.82 mln (2011)

*Bordered on the N and NE  
by New York and on W by  
Pennsylvania*

*Key Precursor: Sulfates*

### Timeline: Identification of Strategies

#### 时间轴：识别控制策略

- June 29, 2005 - First Workshop
  - Six workgroups formed
    - Diesel initiatives
    - Gasoline Cars and Trucks
    - Homes and Restaurants
    - Non-Automobile Gasoline Engines
    - Stationary Combustion Sources
    - Volatile Organic Compounds
- Summer of 2005
  - Workgroups meet - brainstorming
- Fall/Winter 2005
  - Workgroups submit reports to NJDEP
  - Air workshop - November 14, 2005
  - ~ 250 potential control measures
- May 17, 2006
  - Second Workshop; 60 white papers

### Summary of Strategies

#### 控制策略总结

- **Point sources** 点源: EGU Performance strategies
- **Point and area sources** 点源/面源: Fuel strategies
- **Area sources** 面源: Wood combustion
- **Onroad and nonroad sources** 交通源: Diesel idling reductions, Diesel idling law, I/M program

# Recommendations

## 政策建议



- Build and strengthen capacity for characterization of PM2.5 (air quality monitoring, source apportionment, emissions inventory, etc)  
建设与加强PM2.5污染识别的能力（空气质量监测、源解析、排放清单等）
- PM2.5 control requires multi-pollutant approach: Continue firm implementation of existing measures for PM10, SO2, NOx and even VOC  
PM2.5的控制需要结合多种污染物控制：继续落实现有的PM10, SO2, NOx 与VOC控制措施
- MEP to come up with a China-specific long list of PM2.5 and its precursors control measures with control efficiency and cost effectiveness estimates  
环保部提供中国的PM2.5前体物控制措施清单、及其控制效率与费用有效性估算信息
- Explore average exposure indicator concept  
探索平均暴露指数的概念



# References on Control Measures

## 控制措施 参考资料



- STAPPA/ALAPCO menu of options
- US EPA Lists of Potential Control Measures for PM2.5 and Precursors
- EPA website: <http://www.epa.gov/pm/measures.html>
- Ozone Transport Commission
  - Identification and Evaluation of Candidate Control Measures
  - Technical Support Document at <http://www.otcair.org/document.asp?fview=Report#>
- CARB Proposed List of Measures to Reduce Particulate Matter – PM10 and PM2.5
- South Coast AQMP
  - Control technology info in Appendix A: <http://www.aqmd.gov/aqmp/AQMPIntro.htm>
- LADCO White Papers
  - [http://www.ladco.org/Regional\\_Air\\_Quality.html](http://www.ladco.org/Regional_Air_Quality.html)
- San Joaquin Valley Air Basin
  - Candidate control measures in Appendix I  
[http://www.valleyair.org/air\\_quality\\_plans/docs/AQ\\_Ozone\\_2007\\_Adopted/26%20Appendix%20I%20April%202007.pdf](http://www.valleyair.org/air_quality_plans/docs/AQ_Ozone_2007_Adopted/26%20Appendix%20I%20April%202007.pdf)



For more information: [www.cleanairinitiative.org](http://www.cleanairinitiative.org)



### CAI-Asia Center

[center@cai-asia.org](mailto:center@cai-asia.org)

Unit 3505 Robinsons-Equitable Tower  
ADB Avenue, Pasig City  
Metro Manila 1605  
Philippines



### CAI-Asia China Office

[cpo@cai-asia.org](mailto:cpo@cai-asia.org)

901A Reignwood Building,  
No. 8 YongAnDongLi  
Jianguomenwai Avenue Beijing  
China

### CAI-Asia India Office

[india@cai-asia.org](mailto:india@cai-asia.org)

Regus Elegance  
Elegance Tower, Mathura Road,  
Jasola Vihar, New Delhi  
India

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